

Carlo Brunetti API Applicazioni Plastiche Industriali Spa

GREEN STAR EXPECTATIONS AND PERSPECTIVES FOR THE YEARS TO COME



API S.p.A.

PAPI

- API was founded in 1956 by Sergio Brunetti
- 110 employees, € 43 mln. of turnover, 40% Export
- In 1977 the company moved to its current location in Mussolente, in northern Italy, (70 Km from Venice)



Main areas of business

- Footwear & Sporting Goods
- Automotive & Engineering
- Packaging & Medical



PRODUCT RANGE

- TPE
- TPU PU
- MASTER-BATCHES
- BIOPLASTICS





PRODUCTS



• TPU
• PU

• BIOPLASTICHE

MASTERBATCHES



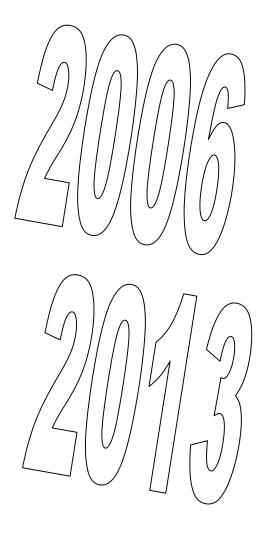






BIOPLASTICS









Sustainability!

BIOPLASTICS?







- Political
- Economic
- Social
- Technological
- Environmental changes
 have raised several questions....





Unwrap and throw away?

Ethics towards Future generations





People have started wondering if things today are as environmentally efficient as they could be











Bioplastics drive the evolution of plastic



The European Bioplastics Association defines bioplastics as:

- **Biodegradable plastics** that respect all the criteria on the scientifically recognized standards for the biodegradability and compostability of plastic products (EU13432/EN 14995 and US ASTM D6400 standards)
- Bio-based plastics (Plastics from renewable raw materials even if not biodegradable)

API has been a member of European Bioplastics since 2009.



BIOBASED BIOPLASTICS





What are biobased plastics?

With the term bio-based reference is made to the "renewable origin" of the raw materials.

Bb-plastics are polymers for which the carbon is derived from renewable BIOMASS SOURCES e.g. vegetable fats and oils, sugar, starch or from the activity of microorganisms.

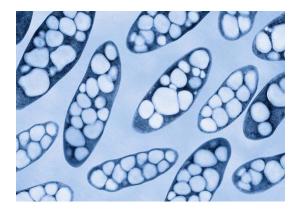














Bio-refinery

Biobased plastics can help to solve the problem of greenhouse gas emissions





Greenhouse Gases





biobased plastics contribute saving fossil resources and reduce pollution





Water and soil pollution

apilon52bio®

GREENTPU BIOBASED BIOPLASTICS



GREEN PROJECT



- √ Completely disassemblable
- **✓ PVC free**
- **✓TPU from renewable origin**
- **✓ ECO packaging**







cuff: apilon52bio.

Frame: Alu 6060 extruded



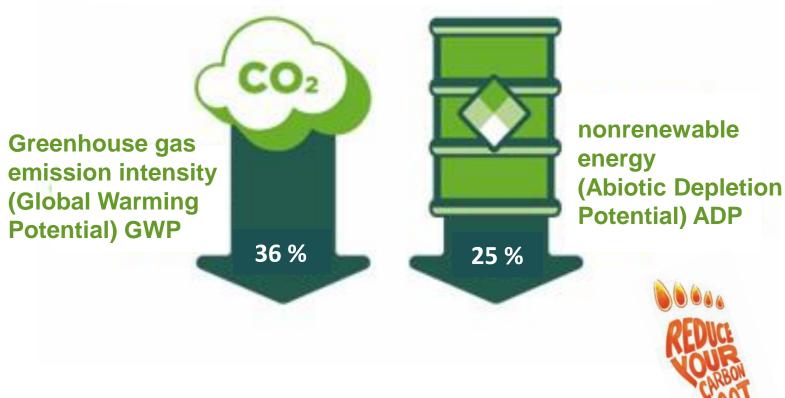


LCA Study

according to the LIFE CYCLE ASSESSMENT based on ISO 14040 -14043 : 2006

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REDUCES



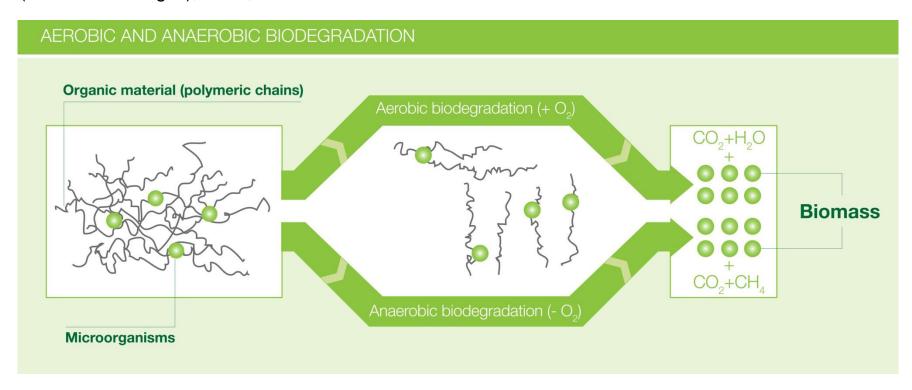


BIODEGRADABLE BIOPLASTICS



The **biodegradability** refers to the **end of life** of the material

Biodegradation occurs as a result of the activity of microorganisms (bacteria, fungi, algae), which disintegrate and assimilate macromolecules of the plastic. These are transformed into carbon dioxide (and / or natural gas), water, minerals and biomass.



The speed of the biodegradation process can vary as a function of temperature, humidity and the type of microorganisms.

Biodegradable means that the material meets all the criteria for biodegradation of plastic products (EU 13432/EN 14995 and US ASTM D6400).





apinat®

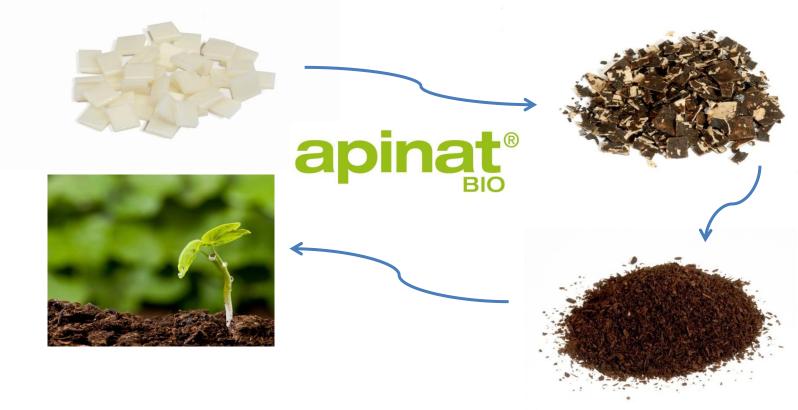
THE WORLD'S LEADING SOFT BIODEGRADABLE BIOPLASTIC



BIODEGRADABLE BIOPLASTICS

BACK TO NATURE

The effect of the biodegradation of an APINAT fragmented plate under controlled composting conditions, complying to the standard EN 13432:2000, ASTM D6400:2004 e EN 14995:2006





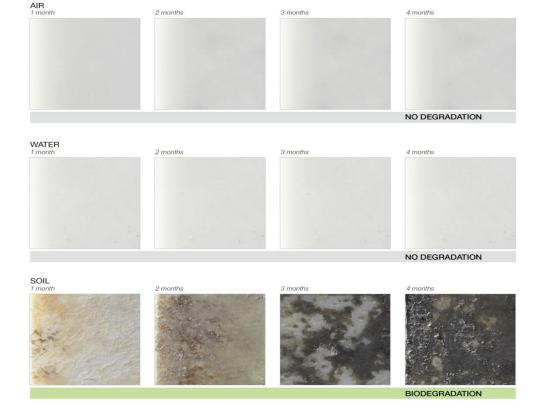
The resulting compost is tested in the lab to verify the characteristics of phytotoxicity





non degrada in aria e/o acqua

I microrganismi presenti nel suolo iniziano la degradazione del materiale



APINAT presenta proprietà fisico-meccaniche molto simili ai migliori termoplastici convenzionali e può essere processato con tutte le tecnologie note per le materie plastiche: stampaggio ad iniezione, estrusione, soffiaggio, calandratura, sovrastampaggio

apinat®

APINAT BIO® in PUMA InCycle "Basket" Sneaker.





apinat®

Soles



Back insert



Eyelets















Biodegradable **iPhone Covers**

SOFT GRADES









Winner of the Innovation Design and Engineering Award 2012 in Las Vegas









Canvas and leather - perfect appearance and texture



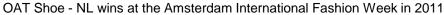






Extremely versatile and easily colourable









Film, blown or cast extrusion



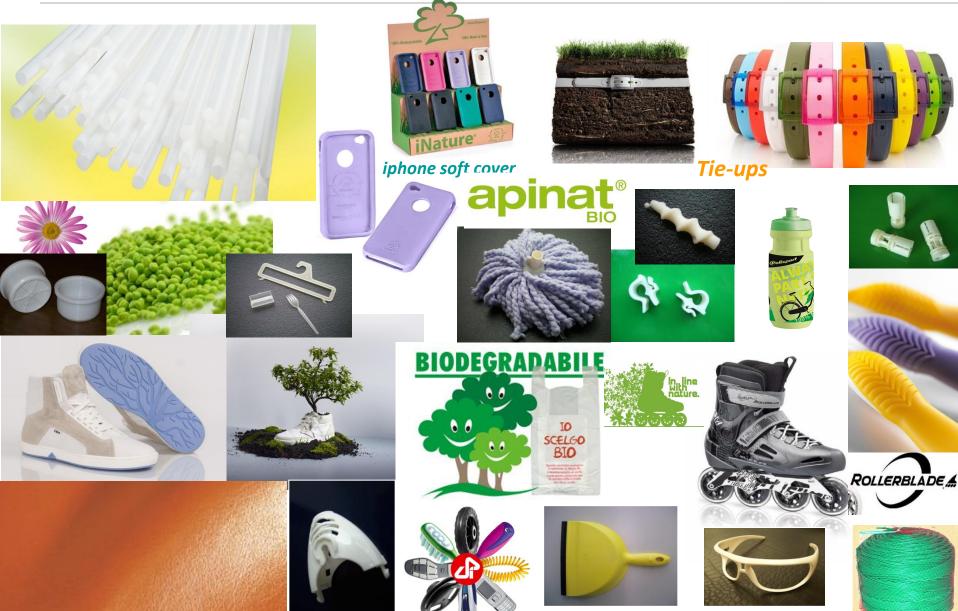






APPLICATION SECTORS





APINAT® BIODEGRADABLE ALTERNATIVE TO LEATHER



With Apinat we are members of









